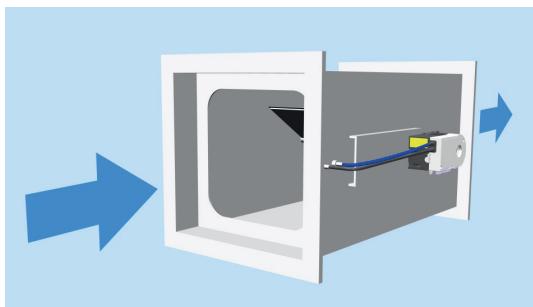


Technical Brochure

LTG Air Distribution

Variable flow rate controllers VRF



Square, made of PPs

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LTG Comfort Air Technology

Air-Water Systems

Air Diffusers

Air Distribution



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Notes

Dimensions stated in this brochure are in mm.

Dimensions stated in this brochure are subject to General Tolerances according to DIN ISO 2768-vL.

The actual specifications are available as a word document at www.LTG.net or at your local distributor.

The flow ratecontrollers VRE, VRF, VREactive and VRFactive are designed to be installed in air-conditioning systems in accordance with DIN 6022 Sheets 1+2 and DIN 1946 Sheet 2.

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Flow Rate Control Basics – Which Product for which Application?

Plant types

Variable Flow Rate

Units with variable flow rates (VVS) use electronic flow rate controllers providing the room with exactly the required air volume – according to function and energy efficiency.

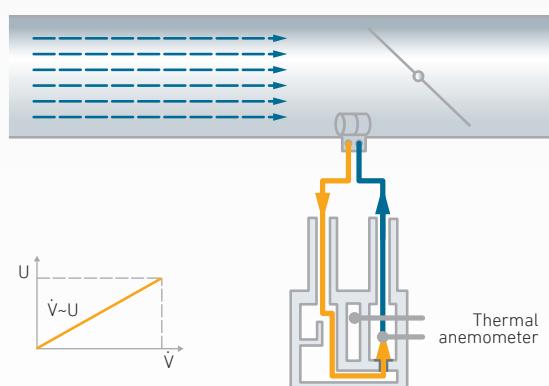
Constant Flow Rate

Units with constant flow rates (KVS) use flow rate controllers maintaining a constant flow rate mechanically system-powered. Working with no wiring or external power supply, they provide convenient and cost-saving solutions.

Measuring methods

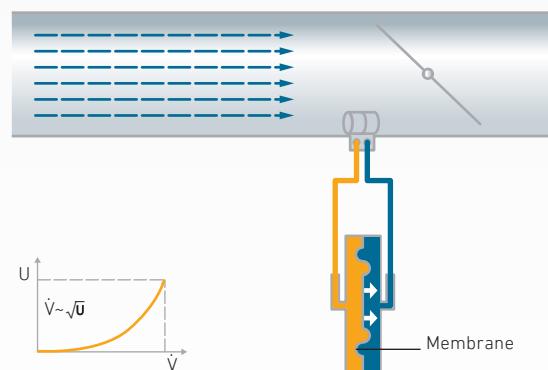
Dynamic Differential Pressure Management

Dynamic methods measure part of the air that is guided through the differential pressure transducer. Dynamic differential pressure measuring makes economical sense in plants where no dust and/or chemical pollution of the air is expected, potentially leading to the contamination of sensors (e. g. administration and office buildings, museums, etc.).



Static Differential Pressure Management

Static differential pressure measurement uses a diaphragm pressure transducer. With this method, no air is guided through the sensor, so no dust or chemical pollution by the air is possible and hence, may well be used in such environments.



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Measuring principle VRF

The continual constriction in the cross-section of a measuring orifice with defined aperture ratio creates a static differential pressure (= active pressure) between the inflow and outflow sides during air flow.

With this method the flow rate depends only on the active pressure.

The active pressure is tapped in front of and behind the orifice using a pair of measuring tappings (plus and minus pressure tapping). Since it is not the dynamic pressure in the air flow which is measured, unlike in other active pressure transducers (e.g. measuring cross), the risk of contamination of the measuring holes is lower.

Depending on the make of the attached sensor, the measurement in the sensor can be dynamic or static.

In the dynamic measurement the pressure gradient at the orifice is used to generate in the pressure transducer a low bypass airflow from plus to minus pressure tapping.

The air flow is routed via a thermal anemometer of which the output voltage is proportional to the flow velocity inside the damper housing.

The measurement value is independent of the installation position of the sensor.

Since there is a flow through the sensor, it is unsuitable for air that contains dust or is contaminated by chemicals.

In the static measurement the chambers of the pressure transducer are separated by a diaphragm. The diaphragm is deformed by the pressure difference and leads to a change in the electrical capacitance.

The pressure transducer is calibrated here such that the output signal is proportional to the flow velocity in the damper housing.

With simple diaphragm sensors without position compensation, the measurement value is position-dependent on account of the weight of the diaphragm itself, which is why a zero point calibration might be necessary.

The sensor is suitable for air that contains dust or is contaminated by chemicals, as there is no flow through it.

Control accuracy

Deviations from the set value: $\pm 5\%$ of V_{nom} (7 m/s)

Installation position

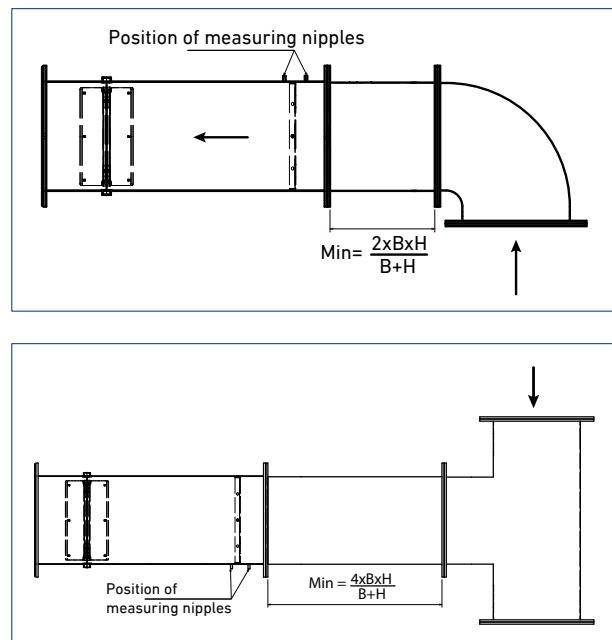
The flow rate controller must be installed with due attention to the airflow direction arrow affixed to the housing and with the damper axis horizontal

The differential pressure sensor of the attached compact controller, Sauter model ASV215, is position-independent.

In the case of other control components with static differential pressure sensor, the permissible installation position of the sensor can be found in the technical documents valid in each case. If necessary, a zero point adjustment must be conducted.

Required straight inflow distances

A straight inflow distance „Min“ in front of the flow rate controller - acc. to the following illustrations - is required. Care must be taken with the positions of the measuring nipples to ensure that the specified control accuracy is achieved.



There are no restrictions regarding the outflow side.

B - width (see section "dimensions")

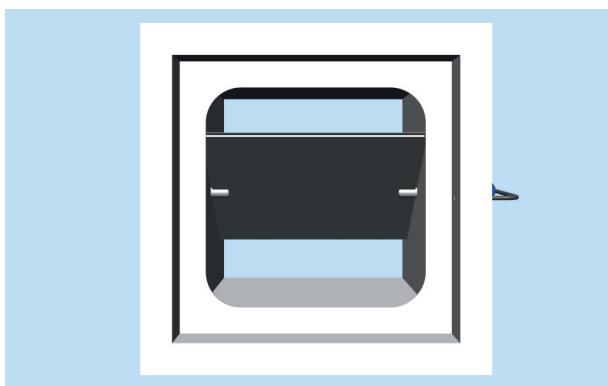
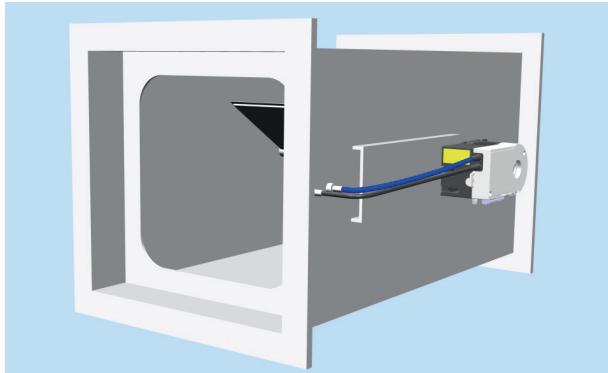
H - height (see section "dimensions")

Min - minimum inflow distance for a control accuracy of $\pm 5\%$ of V_{nom}

If a combination of fittings that is unfavourable with regard to the air flow is unavoidable, the minimum distance is several times the given Min.

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Views of unit



Inside view in direction of air flow

Application

The square flow rate controllers VRF made of plastic PPs are designed to control an initial-pressure independent constant or variable air flow rate in plants with aggressive media.

Configuration

They comprise of housing, flow rate measuring element with sensor, damper blade with actuator and controller. The housing is provided with flanges to fit square air ducts.

Mode of operation

The flow rate is measured using a measuring orifice as an active pressure transducer and with a differential pressure sensor, the measured differential pressure being the dimension for the flow rate.

The controller compares the actual value measured by the sensor with the setpoint value, and corrects the divergence by altering the damper setting using the actuating drive.

Control and regulation are achieved with external energy, either electric or pneumatic depending on the chosen design.

All components are factory-wired and hose-connected.

The flow rate controllers are rated for air velocities of 1...7 m/s.

Depending on the size, orifice, the control component and the set flow rate, the minimum pressure difference is approx. 10...120 Pa.

The damper blade closes tight in accordance with DIN EN 1751, so that a complete shut-off is also possible.

To reduce sound emission, the flow rate controller can be optionally retrofitted with an insulating case and/or a silencer.

The mechanism is universally suitable for the attachment of various controller makes and combinations of controllers, sensors and actuators for specific applications too.

The control components also differ here in the measuring principle (dynamic/static), in their actuator function (running time, standby setting) and in their operation (with /without bus mode).

With a static measuring principle of the sensor, the flow rate controller is suitable for aggressive media, for example laboratory waste air (resistance verification required).

For rapid and stable control of critical applications, e.g. in laboratory and pharmaceutical applications, controllers with high-speed actuators are available.

If a standby setting function is required, actuators with spring return or SuperCaps are used..

Materials, finishes

- Housing, damper and measuring orifice: polypropylene, hardly inflammable (PPs)
- Damper bearing, damper axle: polypropylene (PP)
- Bearing sealings: Ethylen-Propyle-Dien-Kautschuk (EPDM)
- Damper sealing: polyurethane (PU)

Accessories, special versions

- Insulating case for sound and heat insulation
 - Additional pressure tapping points for parallel active pressure/flow rate measurement
 - Controller with dynamic differential pressure sensor
 - Communication via MPBus, LON, etc.
 - Actuator with spring return
 - Actuator with normal running time
- Additional accessories and special versions on request.

Connection

Notes and circuit diagrams for control components can be found in the operating and maintenance instructions.

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Controls

Sauter model ASV215BF152E (standard)

- Electronic VAV compact controller, supply 24 V AC/DC
- Position-independent sensor with static measuring principle, suitable for aggressive media and contaminated air
- Running time of actuator 3...15 s / 90°, parametrizable in intermediate levels
- Torque of actuator 10 Nm, suitable for sizes up to 800 x 400
- Analog control with 0 (2)...10 V
- Control digital via 2 switch inputs:
override controls CLOSE, OPEN, V_{min} and V_{max}
- Feedback of actual value analog with 0...10 V
- Communication via Sauter SLC (max. 31 controllers) or BACnet MSTP
- Parametrization of set values and inputs/outputs using SAUTER CASE VAV software
- Second control circuit for room pressure or room temperature control by connection of an appropriate sensor

Example for application of a VAV room pressure cascade controller

In combination with a static room pressure sensor with symmetrical measuring range, the VAV compact controller independently regulates the specified positive or negative pressure in clean rooms, airlocks, surgery areas or laboratories. The room pressure is controlled via the parametrizable room pressure cascade flow rate controller integrated into the VAV compact controller. The room pressure is controlled in accordance with user specifications via the VAV compact controller for exhaust air or supply air. To achieve the maximum room pressure constancy, the room pressure control is only permissible with flow rate controllers for the supply / exhaust air.

A switchover between positive and negative pressure control (septic/aseptic operating mode) can be achieved using a switching contact. All control functions and parameters of the room pressure control circuit can be parametrized using the software tool in the VAV compact controller. The measurement range and the output signal of the connected room pressure sensor can be freely defined.

Output or status signals (from VAV compact controller to DDC/BMS)

1. Flow rate actual value via analog output 0...10 V

Input or control signals (from DDC/BMS to VAV compact controller)

1. Flow rate setpoint value (variable control) via analog input 0...10 V
2. Room pressure actual value via analog output 0...10 V
3. Flow rate setpoint value (priority control) via digital input
4. Room pressure setpoint value switchover via digital input

Application ranges and limits

Valid in conjunction with the Sauter model ASV215BF152 compact controller (standard). With other control components, divergences are possible.

- Minimum air speed 1 m/s
- Nominal air speed 7 m/s
- Static over-pressure in the air duct based on ambient pressure up to 1000 Pa
- Static under-pressure in the air duct based on ambient pressure max. 750 Pa
- Media temperature range 0...+55 °C at <85 % rF, non-condensing
- Suitable for polluted or contaminated air flows (resistance verification required)
- Installation with horizontal damper axle only
- Free suction with upstream air duct or via fitting only

Recommendation for selection

- Air speed up to 7 m/s
- Damper pressure loss up to 500 Pa
- If sound emission via air duct surfaces is critical, all ducts including the controller must be sound insulated up to the sound absorber.

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Flow rate ranges, minimum pressure differences

Size BxH [mm]	at 1 m/s		at 2 m/s		at 4 m/s		at 7 m/s		
	V _{min} [m ³ /h]	V [m ³ /h]	Δp _{min} [Pa] B1	V [m ³ /h]	Δp _{min} [Pa] B1	V [m ³ /h]	V _{nom} [m ³ /h] B1	Δp _{min} [Pa] B1	
140x140	68	135		270		473			
200x140	97	194		389		680			
250x140	122	244		487		853			
160x160	89	177		355		621			
280x160	157	313		626		1096			
180x180	113	226		451		789			
315x180	199	398		795		1392			
200x200	140	279		559		978			
355x200	248	495		991		1734			
630x200	442	883	11	1767	45	3092	138	60	
224x224	174	348		697		1220			
400x224	314	627		1255		2195			
250x250	218	436		871		1525			
280x280	274	548		1097		1920			
400x280	393	787		1574		2754			
315x315	348	696		1393		2437			
355x355	444	887		1774		3105			
400x400	565	1129		2258		3952			
500x400	704	1408		2816		4927			
630x400	885	1770	9	3540	37	6196	114	50	
800x400	1126	2252		4505		7883			

V - Flow rate

V_{min} - Min. flow rate = lower limit of control

V_{nom} - Nominal flow rate

Δp_{min} - Min. pressure loss

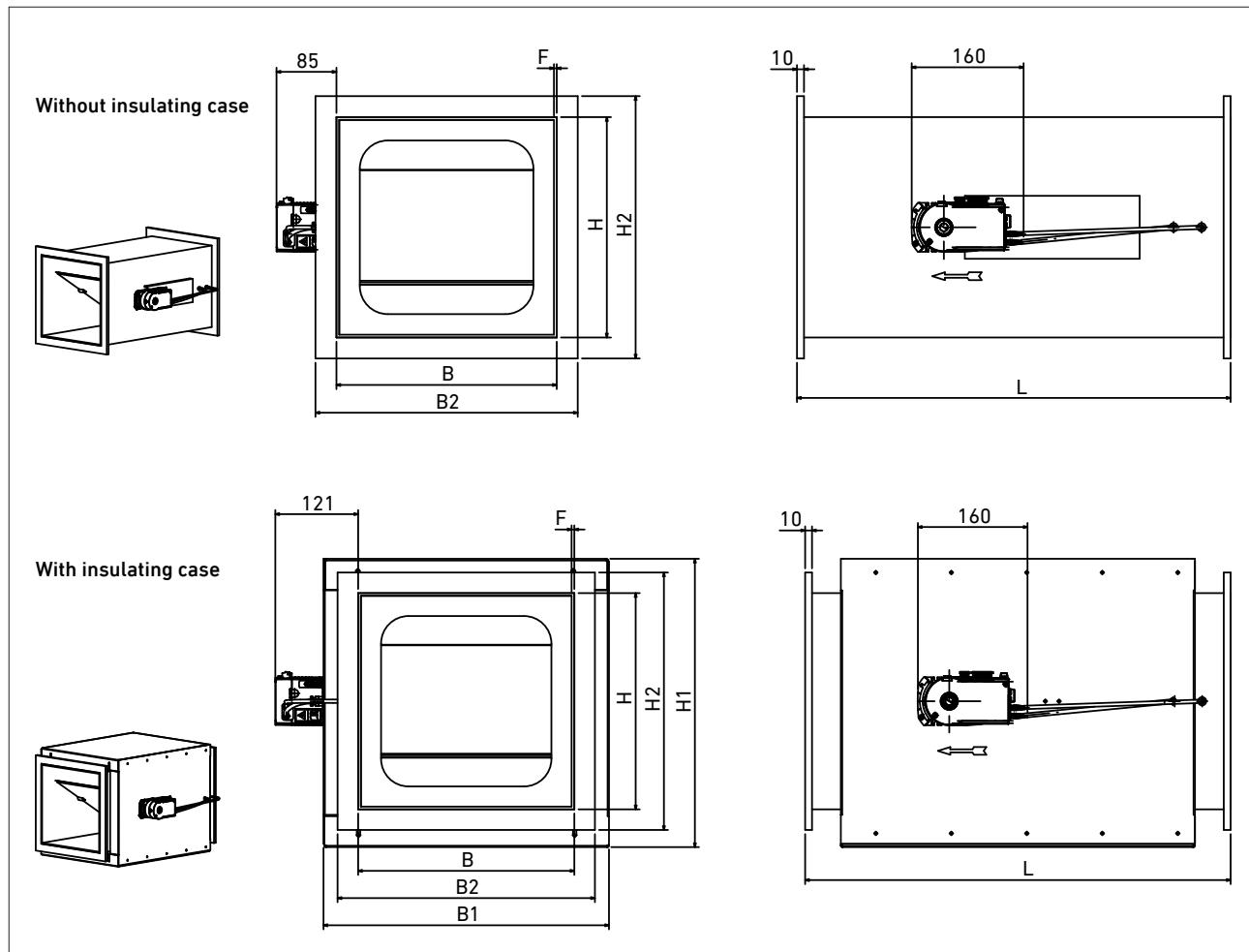
B1 - Orifice type B1 (standard)

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Dimensions, weight

Valid in conjunction with the Sauter ASV215BF152E compact controller (standard). With other control components, divergences are possible.

The necessary space for fitting, connection and maintenance work must be kept accessible.



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Dimensions, weight

Valid in conjunction with the Sauter model ASV215BF152E (standard).

With other control components, divergences are possible.

Size									Weight [kg]	
B [mm]	H [mm]	L [mm]	B1 [mm]	H1 [mm]	B2 [mm]	H2 [mm]	F [mm]	Damper angle ca. [°]	without insulating case	with insulating case
140	140	530	240	240	200	200	3	90	2.5	7.9
200	140	530	300	240	260	200	3	90	2.8	8.9
250	140	530	350	240	310	200	3	90	3.0	9.7
160	160	530	260	260	220	220	3	90	2.7	8.6
280	160	530	380	260	340	220	3	90	3.3	10.7
180	180	580	280	280	240	240	3	90	3.0	10.1
315	180	580	415	280	375	240	3	90	3.8	12.7
200	200	580	300	300	260	260	3	90	3.2	10.8
355	200	580	455	300	415	260	4	90	4.9	14.7
630	200	580	730	300	690	260	4	90	6.8	20.5
224	224	580	324	324	284	284	4	90	4.1	12.4
400	224	580	500	324	460	284	4	90	5.4	16.1
250	250	580	350	350	310	310	4	90	4.6	13.6
280	280	580	380	380	340	340	4	90	5.0	14.8
400	280	580	500	380	460	340	4	90	6.0	17.5
315	315	620	415	415	375	375	4	90	5.8	17.5
355	355	620	455	455	415	415	4	90	6.5	19.4
400	400	620	500	500	460	460	4	90	7.4	21.6
500	400	620	600	500	580	480	5	90	10.3	26.0
630	400	620	730	500	710	480	6	90	13.4	31.0
800	400	620	900	500	880	480	6	90	15.6	35.7

Technical brochure • Variable flow rate controllers VRF, square

Airborne sound transmission with $\Delta p_{tot} = 150 \text{ Pa}$

Size BxH	Air speed [m/s]	Flow rate [m³/h]	Without silencer								Sum	
			f_m [Hz]								L_w [dB/Okt]	L_{WA} [dB(A)]
			63	125	250	500	1 K	2 K	4 K	8 K		L_{PA} [dB(A)]
140x140	1	68	43	45	48	45	39	36	32	26	44	39
	4	270	62	63	58	53	42	38	36	36	54	46
	7	473	66	67	62	57	46	42	40	40	58	50
200x140	1	97	45	47	50	47	41	38	34	28	46	40
	4	389	63	64	59	54	43	39	37	37	55	48
	7	680	67	68	63	58	47	43	41	41	59	51
250x140	1	122	46	48	51	48	42	39	35	29	47	41
	4	487	64	65	60	55	44	40	38	38	56	49
	7	853	68	69	64	59	48	44	42	42	60	51
160x160	1	89	44	46	49	46	40	37	33	27	45	40
	4	355	63	64	59	54	43	39	37	37	55	47
	7	621	67	68	63	58	47	43	41	41	59	51
280x160	1	157	47	49	52	49	43	40	36	30	48	42
	4	626	65	66	61	56	45	41	39	39	57	49
	7	1096	69	70	65	60	49	45	43	43	61	51
180x180	1	113	46	48	51	48	42	39	35	29	47	41
	4	451	64	65	60	55	44	40	38	38	56	49
	7	790	68	69	64	59	48	44	42	42	60	51
315x180	1	199	48	50	53	50	44	41	37	31	49	43
	4	795	66	67	62	57	46	42	40	40	58	49
	7	1392	70	71	66	61	50	46	44	44	62	51
200x200	1	140	46	48	51	48	42	39	35	29	47	42
	4	559	65	66	61	56	45	41	39	39	57	49
	7	978	69	70	65	60	49	45	43	43	61	51
355x200	1	248	49	51	54	51	45	42	38	32	50	44
	4	991	67	68	63	58	47	43	41	41	59	49
	7	1734	71	72	67	62	51	47	45	45	63	51
224x224	1	174	47	49	52	49	43	40	36	30	48	43
	4	697	66	67	62	57	46	42	40	40	58	49
	7	1219	70	71	66	61	50	46	44	44	62	51
400x224	1	314	50	52	55	52	46	43	39	33	51	45
	4	1254	68	69	64	59	48	44	42	42	60	49
	7	2195	72	73	68	63	52	48	46	46	64	51
250x250	1	218	48	50	53	50	44	41	37	31	49	44
	4	872	67	68	63	58	47	43	41	41	59	49
	7	1525	71	72	67	62	51	47	45	45	63	51

For other pressure differences and flow rates, the sound levels can be ascertained with our selection program.

For more sizes see next page.

Δp_{tot} - Total pressure difference

f_m - Octave mid-band frequency

L_w - Sound power level

L_{WA} - Sound power level, A-weighted

L_{PA} - Sound pressure level, A-weighted

Technical brochure • Variable flow rate controllers VRF, square

Airborne sound transmission with $\Delta p_{tot} = 150 \text{ Pa}$

Size BxH	Air speed [m/s]	Flow rate [m³/h]	Without silencer								Sum	
			f_m [Hz]								L_w [dB/Okt]	L_{WA} [dB(A)]
			63	125	250	500	1 K	2 K	4 K	8 K		
280x280	1	274	49	51	54	51	45	42	38	32	50	45
	4	1097	68	69	64	59	48	44	42	42	60	49
	7	1919	72	73	68	63	52	48	46	46	64	51
400x280	1	394	51	53	56	53	47	44	40	34	52	46
	4	1574	69	70	65	60	49	45	43	43	61	49
	7	2755	73	74	69	64	53	49	47	47	65	51
315x315	1	348	48	48	51	48	42	39	35	29	47	42
	4	1393	65	66	61	56	45	41	39	39	57	45
	7	2437	69	70	65	60	49	45	43	43	61	47
355x355	1	444	52	51	49	44	43	39	34	29	48	40
	4	1774	65	61	62	55	52	46	41	35	58	45
	7	3105	70	65	67	59	55	48	43	38	62	47
400x400	1	565	51	54	51	46	46	39	34	31	49	42
	4	2258	64	62	61	54	53	47	41	44	58	44
	7	3952	70	65	65	57	55	50	45	49	61	45
500x400	1	704	59	59	58	52	52	55	53	52	63	52
	4	2816	74	73	70	68	64	61	58	56	71	55
	7	4927	78	77	74	72	68	65	62	60	74	57
630x400	1	885	60	60	59	53	53	56	54	53	64	52
	4	3540	75	74	71	69	65	62	59	57	72	55
	7	6196	79	78	75	73	69	66	63	61	75	57
800x400	1	1126	61	61	60	54	54	57	55	54	65	52
	4	4505	76	75	72	70	66	63	60	58	73	55
	7	7883	80	79	76	74	70	67	64	62	76	57

For other pressure differences and flow rates, the sound levels can be ascertained with our selection program.

Δp_{tot} - Total pressure difference

f_m - Octave mid-band frequency

L_w - Sound power level

L_{WA} - Sound power level, A-weighted

L_{pA} - Sound pressure level, A-weighted

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Casing sound emission with $\Delta p_{tot} = 150 \text{ Pa}$

Size BxH	Air speed [m/s]	Flow rate [m³/h]	Without insulation case								With insulating case 50 mm												
			f_m [Hz]								Sum		f_m [Hz]								Sum		
			63	125	250	500	1 K	2 K	4 K	8 K	LWA	[dB(A)]	LpA	[dB(A)]	63	125	250	500	1 K	2 K	4 K	8 K	LWA
140 x 140	1	68	47	51	48	43	40	34	31	32	47	37	45	47	31	29	24	19	<15	<15	35	25	
	4	270	63	64	57	52	47	41	38	38	55	46	61	63	47	45	40	35	30	30	49	40	
	7	473	66	67	60	55	50	44	41	41	58	48	64	66	50	48	43	38	33	33	55	44	
200 x 140	1	97	48	52	49	44	41	35	32	33	48	38	46	48	32	30	25	20	<15	<15	35	25	
	4	389	64	65	58	53	48	42	39	39	56	47	62	64	48	46	41	36	31	31	50	41	
	7	680	67	68	61	56	51	45	42	42	59	49	65	67	51	49	44	39	34	34	56	45	
250 x 140	1	122	48	52	49	44	41	35	32	33	48	38	46	48	32	30	25	20	15	15	36	26	
	4	487	65	66	59	54	49	43	40	40	56	48	62	64	48	46	41	36	31	31	51	42	
	7	853	67	68	61	56	51	45	42	42	60	50	66	68	52	50	45	40	35	35	57	45	
160 x 160	1	89	47	51	48	43	40	34	31	32	47	37	48	50	34	32	27	22	17	17	38	28	
	4	355	64	65	58	53	48	42	39	39	55	47	64	66	50	48	43	38	33	33	53	44	
	7	621	66	67	60	55	50	44	41	41	59	49	68	70	54	52	47	42	37	37	59	47	
280 x 160	1	157	49	53	50	45	42	36	33	34	49	39	47	49	33	31	26	21	16	16	36	27	
	4	626	65	66	59	54	49	43	40	40	57	48	63	65	49	47	42	37	32	32	51	42	
	7	1096	68	69	62	57	52	46	43	43	60	50	66	68	52	50	45	40	35	35	57	46	
180 x 180	1	113	48	52	49	44	41	35	32	33	48	38	46	48	32	30	25	20	15	15	36	26	
	4	451	65	66	59	54	49	43	40	40	56	48	62	64	48	46	41	36	31	31	51	42	
	7	790	67	68	61	56	51	45	42	42	60	50	66	68	52	50	45	40	35	35	57	45	
315 x 180	1	199	50	54	51	46	43	37	34	35	50	40	48	50	34	32	27	22	17	17	37	28	
	4	795	66	67	60	55	50	44	41	41	58	49	64	66	50	48	43	38	33	33	52	43	
	7	1392	69	70	63	58	53	47	44	44	61	51	67	69	53	51	46	41	36	36	58	47	
200 x 200	1	140	49	53	50	45	42	36	33	34	49	39	47	49	33	31	26	21	16	16	36	27	
	4	559	65	66	59	54	49	43	40	40	57	48	63	65	49	47	42	37	32	32	51	42	
	7	978	68	69	62	57	52	46	43	43	60	50	66	68	52	50	45	40	35	35	57	46	
355 x 200	1	248	48	52	49	44	41	35	32	33	48	38	46	48	32	30	25	20	<15	<15	35	26	
	4	991	64	65	58	53	48	42	39	39	56	47	62	64	48	46	41	36	31	31	50	41	
	7	1734	67	68	61	56	51	45	42	42	59	49	65	67	51	49	44	39	34	34	56	45	
224 x 224	1	174	49	53	50	45	42	36	33	34	49	39	47	49	33	31	26	21	16	16	37	27	
	4	697	66	67	60	55	50	44	41	41	57	49	63	65	49	47	42	37	32	32	52	43	
	7	1219	68	69	62	57	52	46	43	43	61	51	67	69	53	51	46	41	36	36	58	46	
400 x 224	1	314	48	52	49	44	41	35	32	33	48	38	46	48	32	30	25	20	15	15	36	26	
	4	1254	65	66	59	54	49	43	40	40	56	48	62	64	48	46	41	36	31	31	51	42	
	7	2195	67	68	61	56	51	45	42	42	60	50	66	68	52	50	45	40	35	35	57	45	

For more sizes and legend see next page.

Technical brochure • Variable flow rate controllers VRF, square

Casing sound emission with $\Delta p_{tot} = 150 \text{ Pa}$

Size BxH	Air speed [m/s]	Flow rate [m³/h]	Without insulation case								With insulating case 50 mm								Sum			
			f_m [Hz]								Sum		f_m [Hz]									
			63	125	250	500	1K	2K	4K	8K	LWA	[dB(A)]	LpA	[dB(A)]	63	125	250	500	1K	2K	4K	8K
250 x 250	1	218	50	54	51	46	43	37	34	35	50	40	48	50	34	32	27	22	17	17	37	28
	4	872	66	67	60	55	50	44	41	41	58	49	64	66	50	48	43	38	33	33	52	43
	7	1525	69	70	63	58	53	47	44	44	61	51	67	69	53	51	46	41	36	36	58	47
280 x 280	1	274	50	54	51	46	43	37	34	35	50	40	48	50	34	32	27	22	17	17	38	28
	4	1097	67	68	61	56	51	45	42	42	58	50	64	66	50	48	43	38	33	33	53	44
	7	1919	69	70	63	58	53	47	44	44	62	52	68	70	54	52	47	42	37	37	59	47
400 x 280	1	394	49	53	50	45	42	36	33	34	49	39	47	49	33	31	26	21	16	16	37	27
	4	1574	66	67	60	55	50	44	41	41	57	49	63	65	49	47	42	37	32	32	52	43
	7	2755	68	69	62	57	52	46	43	43	61	51	67	69	53	51	46	41	36	36	58	46
315 x 315	1	348	49	53	50	45	42	36	33	34	49	38	47	49	33	31	26	21	16	16	36	26
	4	1393	65	66	59	54	49	43	40	40	57	48	63	65	49	47	42	37	32	32	51	42
	7	2437	67	68	61	56	51	45	42	42	60	50	66	68	52	50	45	40	35	35	57	46
355 x 355	1	444	49	53	50	45	42	36	33	34	49	39	47	49	33	31	26	21	16	16	37	27
	4	1774	66	67	60	55	50	44	41	41	57	48	63	65	49	47	42	37	32	32	52	43
	7	3105	68	69	62	57	52	46	43	43	61	51	67	69	53	51	46	41	36	36	58	46
400 x 400	1	565	50	54	51	46	43	37	34	35	50	39	48	50	34	32	27	22	17	17	37	27
	4	2258	66	67	60	55	50	44	41	41	58	49	64	66	50	48	43	38	33	33	52	43
	7	3952	69	70	63	58	53	47	44	44	61	51	67	69	53	51	46	41	36	36	58	47
500 x 400	1	704	54	58	55	49	47	41	38	39	53	43	55	57	41	39	34	29	29	29	44	35
	4	2816	72	73	66	61	56	50	47	47	64	54	71	70	60	61	57	49	46	48	60	53
	7	4927	75	76	69	64	59	53	50	50	68	58	76	75	65	66	62	54	51	53	66	59
630 x 400	1	885	53	57	54	48	46	40	37	38	52	42	52	54	38	36	31	26	26	26	41	32
	4	3540	71	72	65	60	55	49	46	46	63	53	68	67	57	58	54	46	43	45	57	50
	7	6196	74	75	68	63	58	52	49	49	67	57	73	72	62	63	59	51	48	50	63	56
800 x 400	1	1126	54	58	55	49	47	41	38	39	53	43	53	55	39	37	32	27	27	27	42	33
	4	4505	72	73	66	61	56	50	47	47	64	54	69	68	58	59	55	47	44	46	58	51
	7	7883	75	76	69	64	59	53	50	50	68	58	74	73	63	64	60	52	49	51	64	57

Casing sound emission data given in the chart refer to the emitting jacket surface of a duct of galvanized sheet steel, total length 6 m, with the flow rate controller installed.

Due to resonance effects given frequency-related sound power level data may vary by $\pm 6 \text{ dB}$ max.

Δp_{tot} - Total pressure difference

f_m - Octave mid-band frequency

L_w - Sound power level

L_{WA} - Sound power level, A-weighted

L_{pA} - Sound pressure level, A-weighted

Technical brochure • Variable flow rate controllers VRF, square

Nomenclature, ordering code

VRF -S 140x140 / P / D / C540

(1) (2) (3) (4) (5) (6)

(1) **Series** **VRF** = Variable flow rate controller, square

(2) **Measuring principle** = dynamic
-S = static

(3) **Size** =
140x140 =
200x140 =
250x140 =
160x160 =
280x160 =
180x180 =
315x180 =
200x200 =
355x200 =
630x200 =
224x224 =
400x224 =
250x250 =
280x280 =
400x280 =
315x315 =
355x355 =
400x400 =
500x400 =
630x400 =
800x400 =

Width x Height [mm]

(4) **Version** **P** = Plastic PPs

(5) **Insulating case** **D** = With insulating case
 - = Without insulating case

(6) **Controller type** **C540** = Sauter ASV215BF152E (standard, other controller types see last pages)
From height 400 mm actuators with min. 8 Nm torque are required

Additional order specifications

- V_{\min} [m^3/h]
- V_{\max} [m^3/h]
- Mode 0...10 V or 2...10 V
- Regulating time 3...15 s / 90°

Please notice: V_{nom} see page 7
 $V_{\min} \leq V_{\max}$
 $V_{\max} \leq V_{\text{nom}}$
 $V_{\min} \geq 0,064 \times V_{\text{nom}}$

In the absence of such specifications the unit will be delivered with the following factory settings:
- $V_{\min} = 0,1 \times V_{\text{nom}}$
- $V_{\max} = V_{\text{nom}}$
- Mode 0...10 V
- Regulating time 3 s

Ordering example

VRF-S 140x140/P/D/C540, $V_{\min} = 100 \text{ m}^3/\text{h}$, $V_{\max} = 200 \text{ m}^3/\text{h}$, mode 2...10 V, regulating time 15

Technical brochure • Variable flow rate controllers VRF, square

Controller makes

	Controller make/type	Controller		Sensor		Actuator		Controller type	Sensor type	Actuator type
		Analogue control	Digital control (Bus)	Measuring principle	dynamic static	Pressure range [Pa]	Torque [Nm]	Runn time motor/pring for 90° [s]	Spring return	
Belimo										
	B780	x	MP	x		0...450	5	150		LMVD3MP
	B610	x	MP	x		0...450	10	150		NMVD3MP
	B818	x		x		2...300	5	150		VRD3
	B804	x		x		2...300	10	150		VRD3
	B807 / B808 *	x		x		2...300	4	75/20	x	VRD3
	B819 / B820 *	x		x		2...300	20	150/20	x	VRD3
	B803	x		x		0...300	5	150		VRPBS
	B531	x		x		0...300	10	150		VRPBS
	B534 / B535 *	x		x		0...300	4	75/20	x	VRPBS
	B536 / B537 *	x		x		0...300	20	150/20	x	VRPBS
	B815	x	MP	x		0...300	10	150		VRPMVAV
	B818	x	MP	x		0...300	20	150/20	x	VRPMVAV
	B809	x	MP	x		0...300	4	3		VRPMVAV
	B814	x	MP	x		0...300	8	4		VRPMVAV
	B800		LON	x		0...450	5	150		LMVD3LON
	B801		LON	x		0...450	10	150		NMVD3LON
Siemens										
electric	L540	x		x		0...300	5	150		GDB 181.1E/LT
	L560	x		x		0...300	10	150		GLB 181.1E/3
Gruner										
	G610	x	PP	x		0...300	10	150		227V02410
	G780	x	PP	x		0...300	5	100		227V02405
	G750	x	PP	x		0...300	5	20		227SV02405
	G801	x	PP	x		0...300	5	120		GUACD3
	G521	x	PP	x		0...300	8	120		GUACD3
	G805	x	PP	x		0...300	8	4		GUACD3
	G544 / G545 *	x	PP	x		0...300	15	150/15	x	GUACD3
	G802	x	PP	x		0...300	5	120		GUACS3
	G531	x	PP	x		0...300	8	120		GUACS3
	G803	x	PP	x		0...300	5	35		GUACS3
	G581	x	PP	x		0...300	8	4		GUACS3
	G554 / G555 *	x	PP	x		0...300	15	150/15	x	GUACS3
Sauter										
	C540	x	BACnet		x	1...300	10	3...15		ASV215BF152E
	C541	x	BACnet		x	1...300	10	60...105		ASV215BF132E
	C544	x	BACnet		x	1...300	5	30...105		ASV205BF132
pneumatic										
pneumatic	P521 / P522 *			x		10...250			x	RLP10 F001
	P523 / P524 *			x		10...250			x	RLP10 F001
	P551 / P552 *			x		6,4...160			x	RLP100 F003
	P553 / P554 *			x		6,4...160			x	RLP100 F003

* = dead closed / dead open or pressureless closed / pressureless open

** LTG air motors SMA1 up to max. H = 315

Technical brochure • Variable flow rate controllers VRF, square

Controller makes

	Controller make/type	Additional order specifications					
		Adjustment limits		Operating range for $V_{\min} \dots V_{\max}$		Control action actuator	
		V_{\min} [m³/h]	V_{\max} [m³/h]	V_{\min} [m³/h]	V_{\max} [m³/h]		
Belimo							
	B780	0	V_{\max}	20 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
	B610	0	V_{\max}	20 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
	B818	0	V_{\max}	30 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
	B804	0	V_{\max}	30 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
	B807 / B808*	0	V_{\max}	30 % of V_{nom}	V_{nom}	0...10 or 2...10 V	Dead open or closed
	B819 / B820*	0	V_{\max}	30 % of V_{nom}	V_{nom}	0...10 or 2...10 V	Dead open or closed
	B803	0	80 % of V_{\max}	30 % of V_{nom}	V_{nom}	2...10 V	
	B531	0	80 % of V_{\max}	30 % of V_{nom}	V_{nom}	2...10 V	
	B534 / B535*	0	80 % of V_{\max}	30 % of V_{nom}	V_{nom}	2...10 V	Dead open or closed
	B536 / B537*	0	80 % of V_{\max}	30 % of V_{nom}	V_{nom}	2...10 V	Dead open or closed
	B815	0	V_{\max}	30 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
	B818	0	V_{\max}	30 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
	B809	0	V_{\max}	30 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
	B814	0	V_{\max}	30 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
	B800	0	V_{\max}	20 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
	B801	0	V_{\max}	20 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
Siemens							
elektrisch	L540	20 % of V_{nom}	V_{\max}	20 % of V_{nom}	120 % of V_{nom}	0...10 or 2...10 V	
	L560	20 % of V_{nom}	V_{\max}	20 % of V_{nom}	120 % of V_{nom}	0...10 or 2...10 V	
Gruner							
	G610	0	V_{\max}	0	V_{nom}	0...10 or 2...10 V	
	G780	0	V_{\max}	0	V_{nom}	0...10 or 2...10 V	
	G750	0	V_{\max}	0	V_{nom}	0...10 or 2...10 V	
	G801	0	V_{\max}	0	V_{nom}	0...10 or 2...10 V	
	G521	0	V_{\max}	0	V_{nom}	0...10 or 2...10 V	
	G805	0	V_{\max}	0	V_{nom}	0...10 or 2...10 V	
	G544 / G545*	0	V_{\max}	0	V_{nom}	0...10 or 2...10 V	Dead open or closed
	G802	0	V_{\max}	0	V_{nom}	0...10 or 2...10 V	
	G531	0	V_{\max}	0	V_{nom}	0...10 or 2...10 V	
	G803	0	V_{\max}	0	V_{nom}	0...10 or 2...10 V	
	G581	0	V_{\max}	0	V_{nom}	0...10 or 2...10 V	
	G554 / G555*	0	V_{\max}	0	V_{nom}	0...10 or 2...10 V	Dead open or closed
Sauter							
	C540	6,4 % of V_{nom}	V_{\max}	6,4 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
	C541	6,4 % of V_{nom}	V_{\max}	6,4 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
	C544	6,4 % of V_{nom}	V_{\max}	6,4 % of V_{nom}	V_{nom}	0...10 or 2...10 V	
Sauter							
pneumatisch	P521 / P522*	20 % of V_{nom}	V_{\max}	20 % of V_{nom}	V_{nom}	0,2...1,0 bar	Pressureless open or closed
	P523 / P524*	20 % of V_{nom}	V_{\max}	20 % of V_{nom}	V_{nom}	0,2...1,0 bar	Pressureless open or closed
	P551 / P552*	16 % of V_{nom}	V_{\max}	16 % of V_{nom}	V_{nom}	0,2...1,0 bar	Pressureless open or closed
	P553 / P554*	16 % of V_{nom}	V_{\max}	16 % of V_{nom}	V_{nom}	0,2...1,0 bar	Pressureless open or closed

* = dead closed / dead open or pressureless closed / pressureless open

Product Overview • LTG Air Distribution

Flow rate controllers

Circular		Square
Variable		Variable
	VREactive	
	VRDactive	
	VRE	
	VRD	
	VRW	
	VRZ	

All variable controllers are available with dynamic or static measuring principle

Pressure controllers

Circular		Square
		Variable
	DREactive	To balance extreme pressure level differences

Shut-off units

Circular		Square
		Variable
	KLB	Ultra-tight shut-off damper
	ARE	Air-tight shut-off damper

Air-tight shut-off acc. to DIN EN 1751: Class 4

Engineering Services



LTG Engineering Services Comfort Air Technology

Portfolio

	For our complete portfolio of air distribution products with suitable accessories see https://www.ltg.de/en/products-services/ltg-comfort-air-technology/air-distribution/
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Comfort Air Technology

Air-Water Systems
Air Diffusers
Air Distribution

Process Air Technology

Fans
Filtration Technology
HumidificationTechnology

Engineering Services

Laboratory Test & Experiment
Field Measurement & Optimisation
Simulation & Expertise
R&D & Start-up

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